

## SFI TEST REPORT FOR LIGHT ALLOY WHEEL

Reference No. 16021807			
Type	CF5 deep	Nominal designation of rim	20×11J
Offset (mm)	61	P.C.D. (mm)	130
Number of bolt holes	5	Structure	1-PC
Material	A356-T6	Manufacturing method	FLOW FORMING

**Model#AC44U**

Corporate name: Forgestar

Contact: Wong



### 1. Tire used for test

Item	Nominal designation of tire
Radial load endurance test	275/40R20
Impact test	275/40R20

PCD  $\phi$  15.75\*24.5

MAX LOADING: 1600LBS

### 2. Testing conditions and results

(1) Rotary bending fatigue test Date of test, (Month 08 (Day) 14 (Year) 2014)

Testing equipment approval number A-238

Bending moment during test (kgf.m)	Rotational speed for test	Damage to disk wheel	Loosening of tightening section	Evaluation
371	100,000 circles	None	OK	<u>Qualified</u> /Disqualified

Used in calculation of bending moment [kN]{kgf}  $r$  725.76 (m)  $d$  0.061 (m)  $W$  0.3683 (kgs)

Calculated bending moment value M [kNm] {kgfm}  $r$  370.21 (m)  $d$  (m)

(2) Radial load endurance test Date of test, (Month) 08 (Day) 15 (Year) 2014

Testing equipment approval number B-224

Pre-test air pressure [kpa]{kgf/cm <sup>2</sup> }	Radial load during test [kN]{kgf}	Rotational speed for test	Damage to disk wheel	Loosening of fixture section etc.	Evaluation
460	1633	500,000 circles	None	OK	<u>Qualified</u> /Disqualified

Used in calculation of Radial load [kN]{kgf} Calculated Radial load Q 725.76 {kgf} W 1632.95 (kgs)

(3) Impact test 13° Date of test, (Month) 08 (Day) 13 (Year) 2014

Testing equipment approval number C-297

Pre-test air pressure [kpa]{kgf/cm <sup>2</sup> }	Total width (mm)	Weight mass (kg)	Drop height (mm)	Impact position (°)	Damage to disk wheel	Air leakage	Evaluation
200	279	616	230	0°/180°	NONE	OK	<u>Qualified</u> /Disqualified

(4) Overall evaluation Qualified/Disqualified